

Subject: : Tips and Tricks

Topic: : Make you own furled leader without a jig

Re: Make you own furled leader without a jig

Author: : afishinado

Date: : 2010/3/24 11:35:08

URL:

Jay,

png on the host site link is just as bad as the jpeg.

Here's a gif.....

**Attach file:**

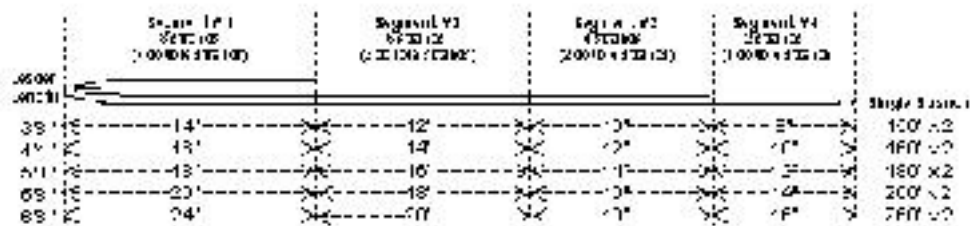
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 **Furled leaders Afish 2.gif** (14.08 KB)

# Furled Leader Instructions

47mm x 18mm (1.85")  
 4 x 12" 8.00 (203.010)  
 2 x 12" 8.00 (203.010)  
 2 x 12" 1.12 (28.70210)

The final leader size is 1/2" thick by 4 1/2" high x 48" long (1219mm x 1143mm)



- The length of each leader segment is related to the length of the strand of segment #1 and the long segment distance to seal each splice type. Go to the top end and cut all three together by cutting over strand #4 IN THE SAME DIRECTION. When you cut to the one and over the other end of the lead in the hole #4 together. Do the same for the second segment. You may use the same standards as shown above if the top diameter.
- Strip the two strands to allow for segment #3 and strip the strands together with a thin strip of material to hold them together (see top diagram). For example if the top segment is 12", making a long 2" of the end will allow for making the lead. Pull the 2 strands together IN THE OPPOSITE DIRECTION to the lead in (this gives the full double strand). You may have a single strand folded together.
- Use the outer strand of the marked leader as guide and add 100' to the length of the outer strand. Cut the outer strand at all angles, make a small notch (see second diagram). Using a wire the outer strand forms the outer end of the lead. Pull IN THE OPPOSITE DIRECTION of the bottom. Measure out segment #3 and tie a piece of segment #3 over the notch. Tie the new strand and the old strand and pull on the new strand to correct any fraying and to make a tight seal over the notch. If the strand is not tight to the notch, use a small piece of tape to hold the strands together. Pull the remaining line and measure the segment #3. Tie the end and the excess.
- You may have a commercial pool cap or a similar one. Use more with lead. 12" x 2" of 1/2" size wire will form a 1/2" diameter. Use heavy wire for smaller caps. You can use a clipped lead from a previous segment if the wire is longer than your leader. The wire will cost you 10% of the length of the wire and a 7% fee because it is used to replace the wire when it is replaced.
- Finally, cut the lead to the final length with the use of side shears. The final length will be the same as the length of the top. You can also use a side shears to finish with the lead and use a 1/2" lead to end together each segment.